



**GREENLEE®**

Professional. Nothing Less.™

A close-up, black and white photograph of a Greenlee drill bit cutting through a metal plate. The drill bit is positioned vertically, and the metal plate is being drilled. The drill bit has a wide, flat cutting edge with several small, rectangular slots along its circumference. The metal plate is being drilled, and the drill bit is cutting through it, creating a hole. The metal shavings are visible around the hole. The background is a plain, light-colored surface.

The Optimal Solution For Drilling In  
**STAINLESS STEEL**

# The Fastest, Easiest and Most Durable Drilling Solution for Stainless Steel

One-Piece and Quick-Change Carbide-Tipped Hole Cutters



### Split-Point Cobalt Steel Pilot Drill with Step Design

For fast, accurate cutting  
with less force

**Tungsten Carbide Teeth**  
Optimized design for fast, easy  
cutting and maximum life in  
stainless steel – no oil required

### Flange Stop

Eliminates over-drilling

### Slug Ejector Spring

Quick, easy slug removal



## 2X Longer Life\*



\*Based on Greenlee testing of leading competitors



UP  
TO **2x**  
**Faster\***



\*Based on Greenlee testing of leading competitors

## One-Piece Carbide-Tipped Hole Cutters



- Strong, durable one-piece construction for even longer life
- Available in 2 sets and 14 sizes ranging from 3/4" to 4-1/2". See reverse for ordering information.



628

CAT NO.	UPC	DESCRIPTION
628	783310064008	7/8", 1-1/8", 1-3/8", 1-3/4", 2", 2-1/2" cutters, pilot drills, hex keys and case
635	783310035992	7/8", 1-1/8", 1-3/8" cutters, pilot drills, hex key and case

## Quick-Change Carbide-Tipped Hole Cutters



- Switch quickly between cutter sizes without re-chucking with a simple push and turn connection
- Available in 3 sets and 25 sizes ranging from 5/8" to 4-1/2". See reverse for ordering information.



648

CAT NO.	UPC	DESCRIPTION
648	783310064015	7/8", 1-1/8", 1-3/8", 1-3/4", 2", 2-1/2" cutters, small arbor, large arbor, hex keys and case
660	783310057666	7/8", 1-1/8", 1-3/8", 1-3/4" cutters, small arbor, hex key and case
655	783310058205	7/8", 1-1/8", 1-3/8" cutters, small arbor, hex key and case



**Easily cut round,  
burr-free holes**  
with Less Force



## One-Piece Carbide-Tipped Hole Cutters

Hole Size		Conduit Size	PG	ISO	Min. Chuck Size	Cat. No.	Set Cat. No.	
inch	mm						628	635
3/4	19.1	-	11	-	3/8"	625-3/4	-	-
7/8	22.2	1/2"	16	-		625-7/8	✓	✓
1	25.4	-	-	25		625-1	-	-
1-1/8	28.6	3/4"	21	-		625-1-1/8	✓	✓
1-7/32	30.9	-	-	-		625-1-7/32	-	-
1-3/8	34.9	1"	-	-		625-1-3/8	✓	✓
1-1/2	38.1	-	-	-		625-1-1/2	-	-
1-3/4	44.4	1-1/4"	-	-		625-1-3/4	✓	-
2	50.8	1-1/2"	-	50		625-2	✓	-
2-1/2	63.5	2"	-	63		625-2-1/2	✓	-
3	76.2	2-1/2"	-	-	1/2"	625-3	-	-
3-5/8	92.1	3"	-	-		625-3-5/8	-	-
4-1/8	104.8	3-1/2"	-	-		625-4-1/8	-	-
4-1/2	114.3	4"	-	-		625-4-1/2	-	-

## Accessories

CAT NO.	UPC	DESCRIPTION
625-001	783310398721	Small pilot drill for 3/4" - 2" cutters
625-002	783310383901	Large pilot drill for 2-1/2" - 4-1/2" cutters

## Quick-Change Carbide-Tipped Hole Cutters

Hole Size		Conduit Size	PG	ISO	Min. Chuck Size	Cat. No.	Set Cat. No.			
inch	mm						648	660	655	
5/8	15.9	-	-	-	3/8"	645-5/8	-	-	-	
11/16	17.4	-	-	16		645-11/16	-	-	-	
3/4	19.1	-	11	-		645-3/4	-	-	-	
13/16	20.6	-	13	20		645-13/16	-	-	-	
7/8	22.2	1/2"	16	-		645-7/8	✓	✓	✓	
1	25.4	-	-	25		645-1	-	-	-	
1-1/16	27.0	-	-	-		645-1-1/16	-	-	-	
1-1/8	28.6	3/4"	21	-		645-1-1/8	✓	✓	✓	
1-7/32	30.9	-	-	-		645-1-7/32	-	-	-	
1-1/4	31.8	-	-	-		645-1-1/4	-	-	-	
1-5/16	33.3	-	-	32		645-1-5/16	-	-	-	
1-3/8	34.9	1"	-	-		645-1-3/8	✓	✓	✓	
1-7/16	36.5	-	-	-		645-1-7/16	-	-	-	
1-1/2	38.1	-	-	-		645-1-1/2	-	-	-	
1-3/4	44.4	1-1/4"	-	-		645-1-3/4	✓	✓	-	
2	50.8	1-1/2"	-	50		645-2	✓	✓	-	
2-1/8	54.0	-	-	-		645-2-1/8	-	-	-	
2-1/4	57.2	-	-	-		645-2-1/4	-	-	-	
2-3/8	60.3	-	-	-		1/2"	645-2-3/8	-	-	-
2-1/2	63.5	2"	-	63			645-2-1/2	✓	-	-
2-5/8	66.7	-	-	-	645-2-5/8		-	-	-	
3	76.2	2-1/2"	-	-	645-3		-	-	-	
3-5/8	92.1	3"	-	-	645-3-5/8		-	-	-	
4-1/8	104.8	3-1/2"	-	-	645-4-1/8		-	-	-	
4-1/2	114.3	4"	-	-	645-4-1/2		-	-	-	
645-011	Small Quick-Change arbor (for 5/8" - 2-1/4" cutters) with pilot drill, set screw and 3 mm hex key							✓	✓	✓
645-022	Large Quick-Change arbor (for 2-3/8" - 4-1/2" cutters) with pilot drill, set screw and 4 mm hex key						✓	-	-	

## Accessories

CAT NO.	UPC	DESCRIPTION
645-011	783310057529	Small Quick-Change arbor (for 5/8" - 2-1/4" cutters) with pilot drill, set screw and 3 mm hex key
645-022	783310057536	Large Quick-Change arbor (for 2-3/8" - 4-1/2" cutters) with pilot drill, set screw and 4 mm hex key
645-001	783310057611	Small pilot drill for 645-011 arbor
645-002	783310057628	Large pilot drill for 645-022 arbor