

Specifications

Drill Bit Size (Wire)	#22
Drill Bit Size (Decimal Inch)	0.1570
Drill Bit Size	0.157in
Drill Point Angle	118°
Drill Bit Material	High Speed Steel; High Speed Steel
Drill Bit Finish/Coating	Uncoated; Bright (Polished)
Flute Type	Spiral
Cutting Direction	Right Hand
Tool Material	High Speed Steel
Shank Type	Straight
Coated	Uncoated
Coolant Through	None; No

Drill Bit Size Range (Decimal Inch)	0.1500 - 0.2000
Flute Length	2in; 2.0in; 50.8mm
Series	2012
Shank Size	0.157in; 3.99mm
Shank Length	1.125in; 28.57mm
Drill Bit Diameter Tolerance	-0.0007 to 0.0000 in
Flute Length (Inch)	2in; 2.0in; 50.8mm; 2
Flute Length (mm)	50.80
Flute Length (Decimal Inch)	2.0000
Overall Length (Inch)	3-1/8
Primary Workpiece Material	Aluminum
Point Type	Standard
Shank Diameter (Decimal Inch)	0.157in

Standards	ASME B94.11M
Spiral Type	Fast Spiral
Shank Length (Decimal Inch)	1.125in; 28.57mm
Specification Designation	ANSI
Web Configuration	Tapered
Drill Bit Diameter Tolerance (Decimal Inch)	-0.0007 to 0.0000; -0.0007 to 0.0000 in
Number of Flutes	2
Web Thinning	Web-Thinned
Drill Bit Grade	General Purpose
Series/List	2012