

# Specifications

Drill Bit Size (Wire)	#14
Drill Bit Size (Decimal Inch)	0.1820
Drill Bit Size	0.182in
Drill Point Angle	118°
Drill Bit Material	High Speed Steel; High Speed Steel
Drill Bit Finish/Coating	Uncoated; Bright (Polished)
Flute Type	Spiral
Cutting Direction	Right Hand
Tool Material	High Speed Steel
Shank Type	Straight Shank
Coated	Uncoated
Coolant Through	None; No

Drill Bit Size Range (Decimal Inch)	0.1500 - 0.2000
Series	R18H
Tool Application	Self-Centering
Shank Size	0.182in
Flute Length (Inch)	2-3/16
Overall Length (Inch)	3-3/8
Primary Workpiece Material	Aluminum Magnesium; Copper; Synthetic
Point Type	Standard
Primary Workpiece Material Code	N; O
Secondary Workpiece Material	Copper; Synthetic; Titanium
Shank Diameter (Decimal Inch)	0.182in
Secondary Workpiece Material Code	K; N; O; P; S
Shank Size (Inch)	0.182in

Spiral Type	Fast Spiral
Specification Designation	ANSI
Web Configuration	Tapered
Web Thinning	Web-Thinned
Drill Bit Grade	General Purpose
Series/List	R18H