

# Specifications

Drill Bit Size (Wire)	#9
Drill Bit Size (Decimal Inch)	0.1960
Drill Bit Size	0.196in
Drill Point Angle	118°
Drill Bit Material	High Speed Steel; High Speed Steel
Drill Bit Finish/Coating	Coated; Oxide
Flute Type	Spiral
Cutting Direction	Right Hand
Tool Material	High Speed Steel
Shank Type	Straight Shank
Coated	Coated
Coolant Through	None; No

Drill Bit Size Range (Decimal Inch)	0.1500 - 0.2000
Series	R18
Shank Size	0.196in
Flute Length (Inch)	2-7/16
Overall Length (Inch)	3-5/8
Tool Performance	General Purpose
Primary Workpiece Material	Cast Iron; Steel
Point Type	Standard
Primary Workpiece Material Code	K; P
Secondary Workpiece Material	Aluminum Magnesium; Copper; Nickel; Synthetic; Titanium
Shank Diameter (Decimal Inch)	0.196in
Secondary Workpiece Material Code	H; K; M; N; O; P; S
Shank Size (Inch)	0.196in

Spiral Type	Regular Spiral
Specification Designation	ANSI
Web Configuration	Tapered
Web Thinning	Web-Thinned
Drill Bit Grade	General Purpose
Series/List	R18