

Specifications

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| Drill Bit Size (Inch) | 1/4 |
| Drill Bit Size (Decimal Inch) | 0.2500 |
| Drill Bit Size | 0.25in |
| Drill Point Angle | 118° |
| Drill Bit Material | High Speed Steel; High Speed Steel |
| Drill Bit Finish/Coating | Coated; Oxide |
| Flute Type | Spiral |
| Cutting Direction | Right Hand |
| Tool Material | High Speed Steel |
| Shank Type | Straight Shank |
| Coated | Coated |
| Coolant Through | None; No |

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|-------------------------------------|------------------------------------|
| Drill Bit Size Range (Decimal Inch) | 0.2500 - 0.3000 |
| Overall Length | 4in |
| Series | R10A |
| Tool Application | Self-Centering |
| Shank Size | 0.25in |
| Flute Length (Inch) | 2-3/4 |
| Overall Length (Inch) | 4; 4in |
| Tool Performance | General Purpose |
| Primary Workpiece Material | Nickel; Titanium |
| Point Type | Split Point |
| Primary Workpiece Material Code | H; K; P; S |
| Secondary Workpiece Material | Aluminum Magnesium; Copper; Nickel |
| Shank Diameter (Decimal Inch) | 0.25in |

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|---------------------------|----------------|
| Shank Size (Inch) | 0.25in |
| Standards | ANSI |
| Spiral Type | Regular Spiral |
| Specification Designation | ANSI; NAS |
| Web Configuration | Tapered |
| Web Thinning | Web-Thinned |
| Specification Number | NAS 907 |
| Series/List | R10A |