

HIGH SPEED STEEL											
Size	# Flutes	Pitch Limit	Taper		Plug		Bottoming		Sets		
			Part #	NEC #	Part #	NEC #	Part #	NEC #	Part #	NEC #	
1/4 x 20 NC	4	H3	TPHT.250X20	64T25020	TPHP.250X20	64P25020	TPHB.250X20	64B25020	TPHS.250X20	64S25020	
1/4 x 28 NF	4	H3	TPHT.250X28	64T25028	TPHP.250X28	64P25028	TPHB.250X28	64B25028	TPHS.250X28	64S25028	
5/16 x 18 NC	4	H3	TPHT.312X18	64T31218	TPHP.312X18	64P31218	TPHB.312X18	64B31218	TPHS.312X18	64S31218	
5/16 x 24 NF	4	H3	TPHT.312X24	64T31224	TPHP.312X24	64P31224	TPHB.312X24	64B31224	TPHS.312X24	64S31224	
3/8 x 16 NC	4	H3	TPHT.375X16	64T37516	TPHP.375X16	64P37516	TPHB.375X16	64B37516	TPHS.375X16	64S37516	
3/8 x 24 NF	4	H3	TPHT.375X24	64T37524	TPHP.375X24	64P37524	TPHB.375X24	64B37524	TPHS.375X24	64S37524	
7/16 x 14 NC	4	H3	TPHT.437X14	64T43714	TPHP.437X14	64P43714	TPHB.437X14	64B43714	TPHS.437X14	64S43714	
7/16 x 20 NF	4	H3	TPHT.437X20	64T43720	TPHP.437X20	64P43720	TPHB.437X20	64B43720	TPHS.437X20	64S43720	
1/2 x 13 NC	4	H3	TPHT.500X13	64T50013	TPHP.500X13	64P50013	TPHB.500X13	64B50013	TPHS.500X13	64S50013	
1/2 x 20 NF	4	H3	TPHT.500X20	64T50020	TPHP.500X20	64P50020	TPHB.500X20	64B50020	TPHS.500X20	64S50020	
9/16 x 12 NC	4	H3	TPHT.562X12	64T56212	TPHP.562X12	64P56212	TPHB.562X12	64B56212	TPHS.562X12	64S56212	
9/16 x 18 NF	4	H3	TPHT.562X18	64T56218	TPHP.562X18	64P56218	TPHB.562X18	64B56218	TPHS.562X18	64S56218	
5/8 x 11 NC	4	H3	TPHT.625X11	64T62511	TPHP.625X11	64P62511	TPHB.625X11	64B62511	TPHS.625X11	64S62511	
5/8 x 18 NF	4	H3	TPHT.625X18	64T62518	TPHP.625X18	64P62518	TPHB.625X18	64B62518	TPHS.625X18	64S62518	
3/4 x 10 NC	4	H3	TPHT.750X10	64T75010	TPHP.750X10	64P75010	TPHB.750X10	64B75010	TPHS.750X10	64S75010	
3/4 x 16 NF	4	H3	TPHT.750X16	64T75016	TPHP.750X16	64P75016	TPHB.750X16	64B75016	TPHS.750X16	64S75016	
7/8 x 9 NC	4	H4	TPHT.875X9	64T87509	TPHP.875X9	64P87509	TPHB.875X9	64B87509	TPHS.875X9	64S87509	
7/8 x 14 NF	4	H4	TPHT.875X14	64T87514	TPHP.875X14	64P87514	TPHB.875X14	64B87514	TPHS.875X14	64S87514	
1 x 8 NC	4	H4	TPHT1.000X8	64T100008	TPHP1.000X8	64P100008	TPHB1.000X8	64B100008	TPHS1.000X8	64S100008	
1 x 12 NF	4	H4	TPHT1.000X12	64T100012	TPHP1.000X12	64P100012	TPHB1.000X12	64B100012	TPHS1.000X12	64S100012	
1 x 14 NS	4	H4	TPHT1.000X14	64T100014	TPHP1.000X14	64P100014	TPHB1.000X14	64B100014	TPHS1.000X14	64S100014	
1-1/8 x 7 NC	4	H4	TPHT1.125X7	64T112507	TPHP1.125X7	64P112507	TPHB1.125X7	64B112507	TPHS1.125X7	64S112507	
1-1/8 x 12 NF	6	H4	TPHT1.125X12	64T112512	TPHP1.125X12	64P112512	TPHB1.125X12	64B112512	TPHS1.125X12	64S112512	
1-1/4 x 7 NC	4	H4	TPHT1.250X7	64T125007	TPHP1.250X7	64P125007	TPHB1.250X7	64B125007	TPHS1.250X7	64S125007	
1-1/4 x 12 NF	6	H4	TPHT1.250X12	64T125012	TPHP1.250X12	64P125012	TPHB1.250X12	64B125012	TPHS1.250X12	64S125012	
1-3/8 x 6 NC	4	H4	TPHT1.375X6	64T137506	TPHP1.375X6	64P137506	TPHB1.375X6	64B137506	TPHS1.375X6	64S137506	
1-3/8 x 12 NF	6	H4	TPHT1.375X12	64T137512	TPHP1.375X12	64P137512	TPHB1.375X12	64B137512	TPHS1.375X12	64S137512	
1-1/2 x 6 NC	4	H4	TPHT1.500X6	64T150006	TPHP1.500X6	64P150006	TPHB1.500X6	64B150006	TPHS1.500X6	64S150006	
1-1/2 x 12 NF	6	H4	TPHT1.500X12	64T150012	TPHP1.500X12	64P150012	TPHB1.500X12	64B150012	TPHS1.500X12	64S150012	

CARBON STEEL											
Size	# Flutes	Pitch Limit	Taper		Plug		Bottoming		Sets		
			Part #	NEC #	Part #	NEC #	Part #	NEC #	Part #	NEC #	
1/4 x 20 NC	4	H3	TPCT.250X20	66T25020	TPCP.250X20	66P25020	TPCB.250X20	66B25020	TPCS.250X20	66S25020	
1/4 x 28 NF	4	H3	TPCT.250X28	66T25028	TPCP.250X28	66P25028	TPCB.250X28	66B25028	TPCS.250X28	66S25028	
5/16 x 18 NC	4	H3	TPCT.312X18	66T31218	TPCP.312X18	66P31218	TPCB.312X18	66B31218	TPCS.312X18	66S31218	
5/16 x 24 NF	4	H3	TPCT.312X24	66T31224	TPCP.312X24	66P31224	TPCB.312X24	66B31224	TPCS.312X24	66S31224	
3/8 x 16 NC	4	H3	TPCT.375X16	66T37516	TPCP.375X16	66P37516	TPCB.375X16	66B37516	TPCS.375X16	66S37516	
3/8 x 24 NF	4	H3	TPCT.375X24	66T37524	TPCP.375X24	66P37524	TPCB.375X24	66B37524	TPCS.375X24	66S37524	
7/16 x 14 NC	4	H3	TPCT.437X14	66T43714	TPCP.437X14	66P43714	TPCB.437X14	66B43714	TPCS.437X14	66S43714	
7/16 x 20 NF	4	H3	TPCT.437X20	66T43720	TPCP.437X20	66P43720	TPCB.437X20	66B43720	TPCS.437X20	66S43720	
1/2 x 13 NC	4	H3	TPCT.500X13	66T50013	TPCP.500X13	66P50013	TPCB.500X13	66B50013	TPCS.500X13	66S50013	
1/2 x 20 NF	4	H3	TPCT.500X20	66T50020	TPCP.500X20	66P50020	TPCB.500X20	66B50020	TPCS.500X20	66S50020	
9/16 x 12 NC	4	H3	TPCT.562X12	66T56212	TPCP.562X12	66P56212	TPCB.562X12	66B56212	TPCS.562X12	66S56212	
9/16 x 18 NF	4	H3	TPCT.562X18	66T56218	TPCP.562X18	66P56218	TPCB.562X18	66B56218	TPCS.562X18	66S56218	
5/8 x 11 NC	4	H3	TPCT.625X11	66T62511	TPCP.625X11	66P62511	TPCB.625X11	66B62511	TPCS.625X11	66S62511	
5/8 x 18 NF	4	H3	TPCT.625X18	66T62518	TPCP.625X18	66P62518	TPCB.625X18	66B62518	TPCS.625X18	66S62518	
3/4 x 10 NC	4	H3	TPCT.750X10	66T75010	TPCP.750X10	66P75010	TPCB.750X10	66B75010	TPCS.750X10	66S75010	
3/4 x 16 NF	4	H3	TPCT.750X16	66T75016	TPCP.750X16	66P75016	TPCB.750X16	66B75016	TPCS.750X16	66S75016	
7/8 x 9 NC	4	H4	TPCT.875X9	66T87509	TPCP.875X9	66P87509	TPCB.875X9	66B87509	TPCS.875X9	66S87509	
7/8 x 14 NF	4	H4	TPCT.875X14	66T87514	TPCP.875X14	66P87514	TPCB.875X14	66B87514	TPCS.875X14	66S87514	
1 x 8 NC	4	H4	TPCT1.000X8	66T100008	TPCP1.000X8	66P100008	TPCB1.000X8	66B100008	TPCS1.000X8	66S100008	
1 x 12 NF	4	H4	TPCT1.000X12	66T100012	TPCP1.000X12	66P100012	TPCB1.000X12	66B100012	TPCS1.000X12	66S100012	
1 x 14 NS	4	H4	TPCT1.000X14	66T100014	TPCP1.000X14	66P100014	TPCB1.000X14	66B100014	TPCS1.000X14	66S100014	
1-1/8 x 7 NC	4	H4	TPCT1.125X7	66T112507	TPCP1.125X7	66P112507	TPCB1.125X7	66B112507	TPCS1.125X7	66S112507	
1-1/8 x 12 NF	6	H4	TPCT1.125X12	66T112512	TPCP1.125X12	66P112512	TPCB1.125X12	66B112512	TPCS1.125X12	66S112512	
1-1/4 x 7 NC	4	H4	TPCT1.250X7	66T125007	TPCP1.250X7	66P125007	TPCB1.250X7	66B125007	TPCS1.250X7	66S125007	
1-1/4 x 12 NF	6	H4	TPCT1.250X12	66T125012	TPCP1.250X12	66P125012	TPCB1.250X12	66B125012	TPCS1.250X12	66S125012	
1-3/8 x 6 NC	4	H4	TPCT1.375X6	66T137506	TPCP1.375X6	66P137506	TPCB1.375X6	66B137506	TPCS1.375X6	66S137506	
1-3/8 x 12 NF	6	H4	TPCT1.375X12	66T137512	TPCP1.375X12	66P137512	TPCB1.375X12	66B137512	TPCS1.375X12	66S137512	
1-1/2 x 6 NC	4	H4	TPCT1.500X6	66T150006	TPCP1.500X6	66P150006	TPCB1.500X6	66B150006	TPCS1.500X6	66S150006	
1-1/2 x 12 NF	6	H4	TPCT1.500X12	66T150012	TPCP1.500X12	66P150012	TPCB1.500X12	66B150012	TPCS1.500X12	66S150012	