

19/64" Cobalt Screw Machine Drill Bit

- Screw machine drills are also known as stub or stubby drills. Short, rugged construction performs well in a broad range of materials.
- M42 8% cobalt drills are effective in drilling tough, high tensile strength materials like stainless steel, Inconel, and titanium.
- Display high red hardness, permitting speeds up to 30% greater than with conventional M2 high speed.
- Manufactured to National Aerospace Standard 907.
- 135 degree split point tip for self-centering and reducing thrust. Compared to a conventional 118 degree tip, these drills won't go "walking" on you.
- Ideal for portable or machine drilling.
- Popular in the automotive and construction industries. They are often used in screw machine setups where spindle clearance is limited.
- Sizes smaller than 1/16" or #52, and larger than 1/2" have the 118 standard point.