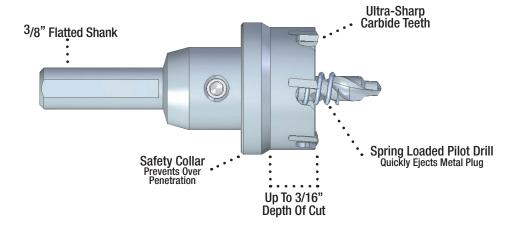
Cut Fast Holes • Cut Accurate Holes • Cut Smooth Holes

The Ultimate Portable Tool For Large Diameter Drilling In Metal

Industries / Applications

- > Drill Steel, Stainless Steel, Tough Alloys, Aluminum, And Plastics Up To 3/16" Depth
- > For Convenient Use In Handheld Power Drills And Drill Presses
- > Mechanical, Electrical, Plumbing, Maintenance Repair Operations, Steel Fabrication, Construction, Automotive, Truck/Trailer, Agriculture

Anatomy & Nomenclature

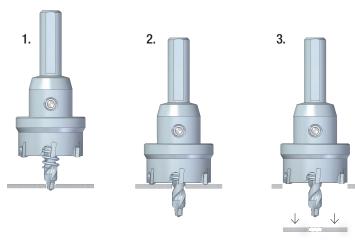


Operating Guidelines

- 1. Start cutting with pilot drill to center location of the hole
- 2. When pilot drill is close to breaking through material, ease up on feed pressure this will minimize the impact of the carbide teeth when they meet the material being drilled and prevent tool breakage
- 3. Drill large diameter hole using correct speeds and feeds
- > Use CT5 Cutters In Rotary Mode Only Impact Mode Will Damage Cutter



SIZE	STEEL	STAINLESS STEEL
9/16 to 13/16	700 - 1000	300 - 700
7/8 to 1-3/16	500 - 800	200 - 450
1-1/4 to 1-9/16	300 - 600	175 - 315
1-5/8 to 2	200 - 500	120 - 225
2-1/16 to 2-3/8	200 - 400	95 - 195
2-7/16 to 3	150 - 300	80 - 150
3-1/16 to 5	100 - 200	60 - 120



BruteLube Cutting Fluid & Wax

By Enhancing Tool Heat Resistance, Operators Will Experience Smoother Cuts, Longer Tool Life, And Increased Production

