



**THE FIRST AND ONLY  
DRILL TAPS**  
FOR STAINLESS STEEL  
AND 1/4" THICK MATERIAL

**DRILL, TAP, AND DEBURR**  
IN ONE EASY OPERATION

**Strong, High-Speed Steel**

Superior heat and abrasion resistance for maximum performance in stainless steel

**Optimized Core**

Reduces torque and extends bit life

**Split-Point Tip**

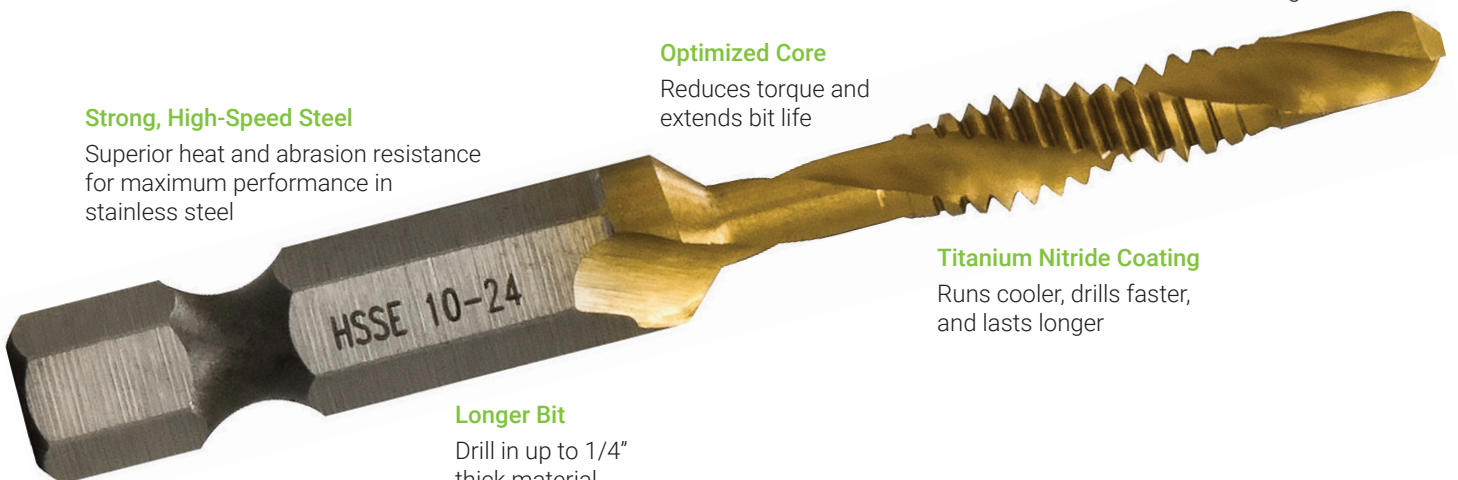
Penetrates faster and prevents walking while drilling

**Titanium Nitride Coating**

Runs cooler, drills faster, and lasts longer

**Longer Bit**

Drill in up to 1/4" thick material



DTAPSS10-24

**NEW**

# DRILL/TAP BITS

## for Stainless Steel



DTAPSSKIT



DTAPSSKITM

### Standard

CAT. NO.	SIZE	DESCRIPTION
DTAPSSKIT	6-32 to 1/4-20	Standard Kit, 7-piece Drill/Tap Bit Kit with Quick-Change Adapter & Case
DTAPSS6-32	6-32	6-32 Drill/Tap Bit
DTAPSS8-32	8-32	8-32 Drill/Tap Bit
DTAPSS10-24	10-24	10-24 Drill/Tap Bit
DTAPSS10-32	10-32	10-32 Drill/Tap Bit
DTAPSS12-24	12-24	12-24 Drill/Tap Bit
DTAPSS1/4-20	1/4-20	1/4-20 Drill/Tap Bit
DTAPSS5/16-18*	5/16-18	5/16-18 Drill/Tap Bit
DTAPSS3/8-16*	3/8-16	3/8-16 Drill/Tap Bit

### Metric

CAT. NO.	SIZE	DESCRIPTION
DTAPSSKITM	M3 to M10	Metric Kit, 7-piece Drill/Tap Bit Kit with Quick-Change Adapter & Case
DTAPSSM3C	M3	M3 x 0.5 Drill/Tap Bit
DTAPSSM4C	M4	M4 x 0.7 Drill/Tap Bit
DTAPSSM5C	M5	M5 x 0.8 Drill/Tap Bit
DTAPSSM6C	M6	M6 x 1.0 Drill/Tap Bit
DTAPSSM8C	M8	M8 x 1.25 Drill/Tap Bit
DTAPSSM10C	M10	M10 x 1.50 Drill/Tap Bit

\*Not included in DTAPSSKIT, Standard Kit

### Sets Include

- Durable case for convenient bit storage
- Quick-change adapter

### SPECIFICATIONS

Rated for	Stainless steel, mild steel, aluminum, brass, copper, fiberglass and plastics
Maximum Material Thickness	Up to 1/4" thick material (3 gauge)

### Tips for Optimal Performance

- Use with 18V battery drills and similar or larger sizes
- Use low setting on battery drill
- Use cutting oil when drilling and tapping all stainless steel material for extended tool life



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