

HAND TAPS - FRACTIONAL SIZES

Metric Tap & Dies available in Carbon and High Speed Steel. Please call for a quote.

| HIGH SPEED STEEL | | | | | | | | | | | |
|------------------|----------|-------------|--------------|-----------|--------------|-----------|--------------|-----------|--------------|-----------|--|
| Size | # Flutes | Pitch Limit | Taper | | Plug | | Bottoming | | Sets | | |
| | | | Part # | NEC # | Part # | NEC # | Part # | NEC # | Part # | NEC # | |
| 1/4 x 20 NC | 4 | H3 | TPHT.250X20 | 64T25020 | TPHP.250X20 | 64P25020 | TPHB.250X20 | 64B25020 | TPHS.250X20 | 64S25020 | |
| 1/4 x 28 NF | 4 | H3 | TPHT.250X28 | 64T25028 | TPHP.250X28 | 64P25028 | TPHB.250X28 | 64B25028 | TPHS.250X28 | 64S25028 | |
| 5/16 x 18 NC | 4 | H3 | TPHT.312X18 | 64T31218 | TPHP.312X18 | 64P31218 | TPHB.312X18 | 64B31218 | TPHS.312X18 | 64S31218 | |
| 5/16 x 24 NF | 4 | H3 | TPHT.312X24 | 64T31224 | TPHP.312X24 | 64P31224 | TPHB.312X24 | 64B31224 | TPHS.312X24 | 64S31224 | |
| 3/8 x 16 NC | 4 | H3 | TPHT.375X16 | 64T37516 | TPHP.375X16 | 64P37516 | TPHB.375X16 | 64B37516 | TPHS.375X16 | 64S37516 | |
| 3/8 x 24 NF | 4 | H3 | TPHT.375X24 | 64T37524 | TPHP.375X24 | 64P37524 | TPHB.375X24 | 64B37524 | TPHS.375X24 | 64S37524 | |
| 7/16 x 14 NC | 4 | H3 | TPHT.437X14 | 64T43714 | TPHP.437X14 | 64P43714 | TPHB.437X14 | 64B43714 | TPHS.437X14 | 64S43714 | |
| 7/16 x 20 NF | 4 | H3 | TPHT.437X20 | 64T43720 | TPHP.437X20 | 64P43720 | TPHB.437X20 | 64B43720 | TPHS.437X20 | 64S43720 | |
| 1/2 x 13 NC | 4 | H3 | TPHT.500X13 | 64T50013 | TPHP.500X13 | 64P50013 | TPHB.500X13 | 64B50013 | TPHS.500X13 | 64S50013 | |
| 1/2 x 20 NF | 4 | H3 | TPHT.500X20 | 64T50020 | TPHP.500X20 | 64P50020 | TPHB.500X20 | 64B50020 | TPHS.500X20 | 64S50020 | |
| 9/16 x 12 NC | 4 | H3 | TPHT.562X12 | 64T56212 | TPHP.562X12 | 64P56212 | TPHB.562X12 | 64B56212 | TPHS.562X12 | 64S56212 | |
| 9/16 x 18 NF | 4 | H3 | TPHT.562X18 | 64T56218 | TPHP.562X18 | 64P56218 | TPHB.562X18 | 64B56218 | TPHS.562X18 | 64S56218 | |
| 5/8 x 11 NC | 4 | H3 | TPHT.625X11 | 64T62511 | TPHP.625X11 | 64P62511 | TPHB.625X11 | 64B62511 | TPHS.625X11 | 64S62511 | |
| 5/8 x 18 NF | 4 | H3 | TPHT.625X18 | 64T62518 | TPHP.625X18 | 64P62518 | TPHB.625X18 | 64B62518 | TPHS.625X18 | 64S62518 | |
| 3/4 x 10 NC | 4 | H3 | TPHT.750X10 | 64T75010 | TPHP.750X10 | 64P75010 | TPHB.750X10 | 64B75010 | TPHS.750X10 | 64S75010 | |
| 3/4 x 16 NF | 4 | H3 | TPHT.750X16 | 64T75016 | TPHP.750X16 | 64P75016 | TPHB.750X16 | 64B75016 | TPHS.750X16 | 64S75016 | |
| 7/8 x 9 NC | 4 | H4 | TPHT.875X9 | 64T87509 | TPHP.875X9 | 64P87509 | TPHB.875X9 | 64B87509 | TPHS.875X9 | 64S87509 | |
| 7/8 x 14 NF | 4 | H4 | TPHT.875X14 | 64T87514 | TPHP.875X14 | 64P87514 | TPHB.875X14 | 64B87514 | TPHS.875X14 | 64S87514 | |
| 1 x 8 NC | 4 | H4 | TPHT1.000X8 | 64T100008 | TPHP1.000X8 | 64P100008 | TPHB1.000X8 | 64B100008 | TPHS1.000X8 | 64S100008 | |
| 1 x 12 NF | 4 | H4 | TPHT1.000X12 | 64T100012 | TPHP1.000X12 | 64P100012 | TPHB1.000X12 | 64B100012 | TPHS1.000X12 | 64S100012 | |
| 1 x 14 NS | 4 | H4 | TPHT1.000X14 | 64T100014 | TPHP1.000X14 | 64P100014 | TPHB1.000X14 | 64B100014 | TPHS1.000X14 | 64S100014 | |
| 1-1/8 x 7 NC | 4 | H4 | TPHT1.125X7 | 64T112507 | TPHP1.125X7 | 64P112507 | TPHB1.125X7 | 64B112507 | TPHS1.125X7 | 64S112507 | |
| 1-1/8 x 12 NF | 6 | H4 | TPHT1.125X12 | 64T112512 | TPHP1.125X12 | 64P112512 | TPHB1.125X12 | 64B112512 | TPHS1.125X12 | 64S112512 | |
| 1-1/4 x 7 NC | 4 | H4 | TPHT1.250X7 | 64T125007 | TPHP1.250X7 | 64P125007 | TPHB1.250X7 | 64B125007 | TPHS1.250X7 | 64S125007 | |
| 1-1/4 x 12 NF | 6 | H4 | TPHT1.250X12 | 64T125012 | TPHP1.250X12 | 64P125012 | TPHB1.250X12 | 64B125012 | TPHS1.250X12 | 64S125012 | |
| 1-3/8 x 6 NC | 4 | H4 | TPHT1.375X6 | 64T137506 | TPHP1.375X6 | 64P137506 | TPHB1.375X6 | 64B137506 | TPHS1.375X6 | 64S137506 | |
| 1-3/8 x 12 NF | 6 | H4 | TPHT1.375X12 | 64T137512 | TPHP1.375X12 | 64P137512 | TPHB1.375X12 | 64B137512 | TPHS1.375X12 | 64S137512 | |
| 1-1/2 x 6 NC | 4 | H4 | TPHT1.500X6 | 64T150006 | TPHP1.500X6 | 64P150006 | TPHB1.500X6 | 64B150006 | TPHS1.500X6 | 64S150006 | |
| 1-1/2 x 12 NF | 6 | H4 | TPHT1.500X12 | 64T150012 | TPHP1.500X12 | 64P150012 | TPHB1.500X12 | 64B150012 | TPHS1.500X12 | 64S150012 | |
| CARBON STEEL | | | | | | | | | | | |
| Size | # Flutes | Pitch Limit | Taper | | Plug | | Bottoming | | Sets | | |
| | | | Part # | NEC # | Part # | NEC # | Part # | NEC # | Part # | NEC # | |
| 1/4 x 20 NC | 4 | H3 | TPCT.250X20 | 66T25020 | TPCP.250X20 | 66P25020 | TPCB.250X20 | 66B25020 | TPCS.250X20 | 66S25020 | |
| 1/4 x 28 NF | 4 | H3 | TPCT.250X28 | 66T25028 | TPCP.250X28 | 66P25028 | TPCB.250X28 | 66B25028 | TPCS.250X28 | 66S25028 | |
| 5/16 x 18 NC | 4 | H3 | TPCT.312X18 | 66T31218 | TPCP.312X18 | 66P31218 | TPCB.312X18 | 66B31218 | TPCS.312X18 | 66S31218 | |
| 5/16 x 24 NF | 4 | H3 | TPCT.312X24 | 66T31224 | TPCP.312X24 | 66P31224 | TPCB.312X24 | 66B31224 | TPCS.312X24 | 66S31224 | |
| 3/8 x 16 NC | 4 | H3 | TPCT.375X16 | 66T37516 | TPCP.375X16 | 66P37516 | TPCB.375X16 | 66B37516 | TPCS.375X16 | 66S37516 | |
| 3/8 x 24 NF | 4 | H3 | TPCT.375X24 | 66T37524 | TPCP.375X24 | 66P37524 | TPCB.375X24 | 66B37524 | TPCS.375X24 | 66S37524 | |
| 7/16 x 14 NC | 4 | H3 | TPCT.437X14 | 66T43714 | TPCP.437X14 | 66P43714 | TPCB.437X14 | 66B43714 | TPCS.437X14 | 66S43714 | |
| 7/16 x 20 NF | 4 | H3 | TPCT.437X20 | 66T43720 | TPCP.437X20 | 66P43720 | TPCB.437X20 | 66B43720 | TPCS.437X20 | 66S43720 | |
| 1/2 x 13 NC | 4 | H3 | TPCT.500X13 | 66T50013 | TPCP.500X13 | 66P50013 | TPCB.500X13 | 66B50013 | TPCS.500X13 | 66S50013 | |
| 1/2 x 20 NF | 4 | H3 | TPCT.500X20 | 66T50020 | TPCP.500X20 | 66P50020 | TPCB.500X20 | 66B50020 | TPCS.500X20 | 66S50020 | |
| 9/16 x 12 NC | 4 | H3 | TPCT.562X12 | 66T56212 | TPCP.562X12 | 66P56212 | TPCB.562X12 | 66B56212 | TPCS.562X12 | 66S56212 | |
| 9/16 x 18 NF | 4 | H3 | TPCT.562X18 | 66T56218 | TPCP.562X18 | 66P56218 | TPCB.562X18 | 66B56218 | TPCS.562X18 | 66S56218 | |
| 5/8 x 11 NC | 4 | H3 | TPCT.625X11 | 66T62511 | TPCP.625X11 | 66P62511 | TPCB.625X11 | 66B62511 | TPCS.625X11 | 66S62511 | |
| 5/8 x 18 NF | 4 | H3 | TPCT.625X18 | 66T62518 | TPCP.625X18 | 66P62518 | TPCB.625X18 | 66B62518 | TPCS.625X18 | 66S62518 | |
| 3/4 x 10 NC | 4 | H3 | TPCT.750X10 | 66T75010 | TPCP.750X10 | 66P75010 | TPCB.750X10 | 66B75010 | TPCS.750X10 | 66S75010 | |
| 3/4 x 16 NF | 4 | H3 | TPCT.750X16 | 66T75016 | TPCP.750X16 | 66P75016 | TPCB.750X16 | 66B75016 | TPCS.750X16 | 66S75016 | |
| 7/8 x 9 NC | 4 | H4 | TPCT.875X9 | 66T87509 | TPCP.875X9 | 66P87509 | TPCB.875X9 | 66B87509 | TPCS.875X9 | 66S87509 | |
| 7/8 x 14 NF | 4 | H4 | TPCT.875X14 | 66T87514 | TPCP.875X14 | 66P87514 | TPCB.875X14 | 66B87514 | TPCS.875X14 | 66S87514 | |
| 1 x 8 NC | 4 | H4 | TPCT1.000X8 | 66T100008 | TPCP1.000X8 | 66P100008 | TPCB1.000X8 | 66B100008 | TPCS1.000X8 | 66S100008 | |
| 1 x 12 NF | 4 | H4 | TPCT1.000X12 | 66T100012 | TPCP1.000X12 | 66P100012 | TPCB1.000X12 | 66B100012 | TPCS1.000X12 | 66S100012 | |
| 1 x 14 NS | 4 | H4 | TPCT1.000X14 | 66T100014 | TPCP1.000X14 | 66P100014 | TPCB1.000X14 | 66B100014 | TPCS1.000X14 | 66S100014 | |
| 1-1/8 x 7 NC | 4 | H4 | TPCT1.125X7 | 66T112507 | TPCP1.125X7 | 66P112507 | TPCB1.125X7 | 66B112507 | TPCS1.125X7 | 66S112507 | |
| 1-1/8 x 12 NF | 6 | H4 | TPCT1.125X12 | 66T112512 | TPCP1.125X12 | 66P112512 | TPCB1.125X12 | 66B112512 | TPCS1.125X12 | 66S112512 | |
| 1-1/4 x 7 NC | 4 | H4 | TPCT1.250X7 | 66T125007 | TPCP1.250X7 | 66P125007 | TPCB1.250X7 | 66B125007 | TPCS1.250X7 | 66S125007 | |
| 1-1/4 x 12 NF | 6 | H4 | TPCT1.250X12 | 66T125012 | TPCP1.250X12 | 66P125012 | TPCB1.250X12 | 66B125012 | TPCS1.250X12 | 66S125012 | |
| 1-3/8 x 6 NC | 4 | H4 | TPCT1.375X6 | 66T137506 | TPCP1.375X6 | 66P137506 | TPCB1.375X6 | 66B137506 | TPCS1.375X6 | 66S137506 | |
| 1-3/8 x 12 NF | 6 | H4 | TPCT1.375X12 | 66T137512 | TPCP1.375X12 | 66P137512 | TPCB1.375X12 | 66B137512 | TPCS1.375X12 | 66S137512 | |
| 1-1/2 x 6 NC | 4 | H4 | TPCT1.500X6 | 66T150006 | TPCP1.500X6 | 66P150006 | TPCB1.500X6 | 66B150006 | TPCS1.500X6 | 66S150006 | |
| 1-1/2 x 12 NF | 6 | H4 | TPCT1.500X12 | 66T150012 | TPCP1.500X12 | 66P150012 | TPCB1.500X12 | 66B150012 | TPCS1.500X12 | 66S150012 | |