

# HAND TAPS - FRACTIONAL SIZES

Metric Tap & Dies available in Carbon and High Speed Steel. Please call for a quote.

| HIGH SPEED STEEL |          |             |              |           |              |           |              |           |              |           |  |
|------------------|----------|-------------|--------------|-----------|--------------|-----------|--------------|-----------|--------------|-----------|--|
| Size             | # Flutes | Pitch Limit | Taper        |           | Plug         |           | Bottoming    |           | Sets         |           |  |
|                  |          |             | Part #       | NEC #     | Part #       | NEC #     | Part #       | NEC #     | Part #       | NEC #     |  |
| 1/4 x 20 NC      | 4        | H3          | TPHT.250X20  | 64T25020  | TPHP.250X20  | 64P25020  | TPHB.250X20  | 64B25020  | TPHS.250X20  | 64S25020  |  |
| 1/4 x 28 NF      | 4        | H3          | TPHT.250X28  | 64T25028  | TPHP.250X28  | 64P25028  | TPHB.250X28  | 64B25028  | TPHS.250X28  | 64S25028  |  |
| 5/16 x 18 NC     | 4        | H3          | TPHT.312X18  | 64T31218  | TPHP.312X18  | 64P31218  | TPHB.312X18  | 64B31218  | TPHS.312X18  | 64S31218  |  |
| 5/16 x 24 NF     | 4        | H3          | TPHT.312X24  | 64T31224  | TPHP.312X24  | 64P31224  | TPHB.312X24  | 64B31224  | TPHS.312X24  | 64S31224  |  |
| 3/8 x 16 NC      | 4        | H3          | TPHT.375X16  | 64T37516  | TPHP.375X16  | 64P37516  | TPHB.375X16  | 64B37516  | TPHS.375X16  | 64S37516  |  |
| 3/8 x 24 NF      | 4        | H3          | TPHT.375X24  | 64T37524  | TPHP.375X24  | 64P37524  | TPHB.375X24  | 64B37524  | TPHS.375X24  | 64S37524  |  |
| 7/16 x 14 NC     | 4        | H3          | TPHT.437X14  | 64T43714  | TPHP.437X14  | 64P43714  | TPHB.437X14  | 64B43714  | TPHS.437X14  | 64S43714  |  |
| 7/16 x 20 NF     | 4        | H3          | TPHT.437X20  | 64T43720  | TPHP.437X20  | 64P43720  | TPHB.437X20  | 64B43720  | TPHS.437X20  | 64S43720  |  |
| 1/2 x 13 NC      | 4        | H3          | TPHT.500X13  | 64T50013  | TPHP.500X13  | 64P50013  | TPHB.500X13  | 64B50013  | TPHS.500X13  | 64S50013  |  |
| 1/2 x 20 NF      | 4        | H3          | TPHT.500X20  | 64T50020  | TPHP.500X20  | 64P50020  | TPHB.500X20  | 64B50020  | TPHS.500X20  | 64S50020  |  |
| 9/16 x 12 NC     | 4        | H3          | TPHT.562X12  | 64T56212  | TPHP.562X12  | 64P56212  | TPHB.562X12  | 64B56212  | TPHS.562X12  | 64S56212  |  |
| 9/16 x 18 NF     | 4        | H3          | TPHT.562X18  | 64T56218  | TPHP.562X18  | 64P56218  | TPHB.562X18  | 64B56218  | TPHS.562X18  | 64S56218  |  |
| 5/8 x 11 NC      | 4        | H3          | TPHT.625X11  | 64T62511  | TPHP.625X11  | 64P62511  | TPHB.625X11  | 64B62511  | TPHS.625X11  | 64S62511  |  |
| 5/8 x 18 NF      | 4        | H3          | TPHT.625X18  | 64T62518  | TPHP.625X18  | 64P62518  | TPHB.625X18  | 64B62518  | TPHS.625X18  | 64S62518  |  |
| 3/4 x 10 NC      | 4        | H3          | TPHT.750X10  | 64T75010  | TPHP.750X10  | 64P75010  | TPHB.750X10  | 64B75010  | TPHS.750X10  | 64S75010  |  |
| 3/4 x 16 NF      | 4        | H3          | TPHT.750X16  | 64T75016  | TPHP.750X16  | 64P75016  | TPHB.750X16  | 64B75016  | TPHS.750X16  | 64S75016  |  |
| 7/8 x 9 NC       | 4        | H4          | TPHT.875X9   | 64T87509  | TPHP.875X9   | 64P87509  | TPHB.875X9   | 64B87509  | TPHS.875X9   | 64S87509  |  |
| 7/8 x 14 NF      | 4        | H4          | TPHT.875X14  | 64T87514  | TPHP.875X14  | 64P87514  | TPHB.875X14  | 64B87514  | TPHS.875X14  | 64S87514  |  |
| 1 x 8 NC         | 4        | H4          | TPHT1.000X8  | 64T100008 | TPHP1.000X8  | 64P100008 | TPHB1.000X8  | 64B100008 | TPHS1.000X8  | 64S100008 |  |
| 1 x 12 NF        | 4        | H4          | TPHT1.000X12 | 64T100012 | TPHP1.000X12 | 64P100012 | TPHB1.000X12 | 64B100012 | TPHS1.000X12 | 64S100012 |  |
| 1 x 14 NS        | 4        | H4          | TPHT1.000X14 | 64T100014 | TPHP1.000X14 | 64P100014 | TPHB1.000X14 | 64B100014 | TPHS1.000X14 | 64S100014 |  |
| 1-1/8 x 7 NC     | 4        | H4          | TPHT1.125X7  | 64T112507 | TPHP1.125X7  | 64P112507 | TPHB1.125X7  | 64B112507 | TPHS1.125X7  | 64S112507 |  |
| 1-1/8 x 12 NF    | 6        | H4          | TPHT1.125X12 | 64T112512 | TPHP1.125X12 | 64P112512 | TPHB1.125X12 | 64B112512 | TPHS1.125X12 | 64S112512 |  |
| 1-1/4 x 7 NC     | 4        | H4          | TPHT1.250X7  | 64T125007 | TPHP1.250X7  | 64P125007 | TPHB1.250X7  | 64B125007 | TPHS1.250X7  | 64S125007 |  |
| 1-1/4 x 12 NF    | 6        | H4          | TPHT1.250X12 | 64T125012 | TPHP1.250X12 | 64P125012 | TPHB1.250X12 | 64B125012 | TPHS1.250X12 | 64S125012 |  |
| 1-3/8 x 6 NC     | 4        | H4          | TPHT1.375X6  | 64T137506 | TPHP1.375X6  | 64P137506 | TPHB1.375X6  | 64B137506 | TPHS1.375X6  | 64S137506 |  |
| 1-3/8 x 12 NF    | 6        | H4          | TPHT1.375X12 | 64T137512 | TPHP1.375X12 | 64P137512 | TPHB1.375X12 | 64B137512 | TPHS1.375X12 | 64S137512 |  |
| 1-1/2 x 6 NC     | 4        | H4          | TPHT1.500X6  | 64T150006 | TPHP1.500X6  | 64P150006 | TPHB1.500X6  | 64B150006 | TPHS1.500X6  | 64S150006 |  |
| 1-1/2 x 12 NF    | 6        | H4          | TPHT1.500X12 | 64T150012 | TPHP1.500X12 | 64P150012 | TPHB1.500X12 | 64B150012 | TPHS1.500X12 | 64S150012 |  |
| CARBON STEEL     |          |             |              |           |              |           |              |           |              |           |  |
| Size             | # Flutes | Pitch Limit | Taper        |           | Plug         |           | Bottoming    |           | Sets         |           |  |
|                  |          |             | Part #       | NEC #     | Part #       | NEC #     | Part #       | NEC #     | Part #       | NEC #     |  |
| 1/4 x 20 NC      | 4        | H3          | TPCT.250X20  | 66T25020  | TPCP.250X20  | 66P25020  | TPCB.250X20  | 66B25020  | TPCS.250X20  | 66S25020  |  |
| 1/4 x 28 NF      | 4        | H3          | TPCT.250X28  | 66T25028  | TPCP.250X28  | 66P25028  | TPCB.250X28  | 66B25028  | TPCS.250X28  | 66S25028  |  |
| 5/16 x 18 NC     | 4        | H3          | TPCT.312X18  | 66T31218  | TPCP.312X18  | 66P31218  | TPCB.312X18  | 66B31218  | TPCS.312X18  | 66S31218  |  |
| 5/16 x 24 NF     | 4        | H3          | TPCT.312X24  | 66T31224  | TPCP.312X24  | 66P31224  | TPCB.312X24  | 66B31224  | TPCS.312X24  | 66S31224  |  |
| 3/8 x 16 NC      | 4        | H3          | TPCT.375X16  | 66T37516  | TPCP.375X16  | 66P37516  | TPCB.375X16  | 66B37516  | TPCS.375X16  | 66S37516  |  |
| 3/8 x 24 NF      | 4        | H3          | TPCT.375X24  | 66T37524  | TPCP.375X24  | 66P37524  | TPCB.375X24  | 66B37524  | TPCS.375X24  | 66S37524  |  |
| 7/16 x 14 NC     | 4        | H3          | TPCT.437X14  | 66T43714  | TPCP.437X14  | 66P43714  | TPCB.437X14  | 66B43714  | TPCS.437X14  | 66S43714  |  |
| 7/16 x 20 NF     | 4        | H3          | TPCT.437X20  | 66T43720  | TPCP.437X20  | 66P43720  | TPCB.437X20  | 66B43720  | TPCS.437X20  | 66S43720  |  |
| 1/2 x 13 NC      | 4        | H3          | TPCT.500X13  | 66T50013  | TPCP.500X13  | 66P50013  | TPCB.500X13  | 66B50013  | TPCS.500X13  | 66S50013  |  |
| 1/2 x 20 NF      | 4        | H3          | TPCT.500X20  | 66T50020  | TPCP.500X20  | 66P50020  | TPCB.500X20  | 66B50020  | TPCS.500X20  | 66S50020  |  |
| 9/16 x 12 NC     | 4        | H3          | TPCT.562X12  | 66T56212  | TPCP.562X12  | 66P56212  | TPCB.562X12  | 66B56212  | TPCS.562X12  | 66S56212  |  |
| 9/16 x 18 NF     | 4        | H3          | TPCT.562X18  | 66T56218  | TPCP.562X18  | 66P56218  | TPCB.562X18  | 66B56218  | TPCS.562X18  | 66S56218  |  |
| 5/8 x 11 NC      | 4        | H3          | TPCT.625X11  | 66T62511  | TPCP.625X11  | 66P62511  | TPCB.625X11  | 66B62511  | TPCS.625X11  | 66S62511  |  |
| 5/8 x 18 NF      | 4        | H3          | TPCT.625X18  | 66T62518  | TPCP.625X18  | 66P62518  | TPCB.625X18  | 66B62518  | TPCS.625X18  | 66S62518  |  |
| 3/4 x 10 NC      | 4        | H3          | TPCT.750X10  | 66T75010  | TPCP.750X10  | 66P75010  | TPCB.750X10  | 66B75010  | TPCS.750X10  | 66S75010  |  |
| 3/4 x 16 NF      | 4        | H3          | TPCT.750X16  | 66T75016  | TPCP.750X16  | 66P75016  | TPCB.750X16  | 66B75016  | TPCS.750X16  | 66S75016  |  |
| 7/8 x 9 NC       | 4        | H4          | TPCT.875X9   | 66T87509  | TPCP.875X9   | 66P87509  | TPCB.875X9   | 66B87509  | TPCS.875X9   | 66S87509  |  |
| 7/8 x 14 NF      | 4        | H4          | TPCT.875X14  | 66T87514  | TPCP.875X14  | 66P87514  | TPCB.875X14  | 66B87514  | TPCS.875X14  | 66S87514  |  |
| 1 x 8 NC         | 4        | H4          | TPCT1.000X8  | 66T100008 | TPCP1.000X8  | 66P100008 | TPCB1.000X8  | 66B100008 | TPCS1.000X8  | 66S100008 |  |
| 1 x 12 NF        | 4        | H4          | TPCT1.000X12 | 66T100012 | TPCP1.000X12 | 66P100012 | TPCB1.000X12 | 66B100012 | TPCS1.000X12 | 66S100012 |  |
| 1 x 14 NS        | 4        | H4          | TPCT1.000X14 | 66T100014 | TPCP1.000X14 | 66P100014 | TPCB1.000X14 | 66B100014 | TPCS1.000X14 | 66S100014 |  |
| 1-1/8 x 7 NC     | 4        | H4          | TPCT1.125X7  | 66T112507 | TPCP1.125X7  | 66P112507 | TPCB1.125X7  | 66B112507 | TPCS1.125X7  | 66S112507 |  |
| 1-1/8 x 12 NF    | 6        | H4          | TPCT1.125X12 | 66T112512 | TPCP1.125X12 | 66P112512 | TPCB1.125X12 | 66B112512 | TPCS1.125X12 | 66S112512 |  |
| 1-1/4 x 7 NC     | 4        | H4          | TPCT1.250X7  | 66T125007 | TPCP1.250X7  | 66P125007 | TPCB1.250X7  | 66B125007 | TPCS1.250X7  | 66S125007 |  |
| 1-1/4 x 12 NF    | 6        | H4          | TPCT1.250X12 | 66T125012 | TPCP1.250X12 | 66P125012 | TPCB1.250X12 | 66B125012 | TPCS1.250X12 | 66S125012 |  |
| 1-3/8 x 6 NC     | 4        | H4          | TPCT1.375X6  | 66T137506 | TPCP1.375X6  | 66P137506 | TPCB1.375X6  | 66B137506 | TPCS1.375X6  | 66S137506 |  |
| 1-3/8 x 12 NF    | 6        | H4          | TPCT1.375X12 | 66T137512 | TPCP1.375X12 | 66P137512 | TPCB1.375X12 | 66B137512 | TPCS1.375X12 | 66S137512 |  |
| 1-1/2 x 6 NC     | 4        | H4          | TPCT1.500X6  | 66T150006 | TPCP1.500X6  | 66P150006 | TPCB1.500X6  | 66B150006 | TPCS1.500X6  | 66S150006 |  |
| 1-1/2 x 12 NF    | 6        | H4          | TPCT1.500X12 | 66T150012 | TPCP1.500X12 | 66P150012 | TPCB1.500X12 | 66B150012 | TPCS1.500X12 | 66S150012 |  |