

# BI-METAL HACK SAW SAW BLADES



## BI-METAL HACK SAW BLADES

Bi-metal hack blades will bend and flex, resisting shattering for safer sawing and longer lasting blades. Use to cut pipe, tubing or any machinable metal.

### FEATURES

- ▼ Vacuum heat treating
- ▼ Straight blade body
- ▼ Bi-metal construction

### BENEFITS

- ▼ Harder edge for fast cutting
- ▼ Greater beam strength
- ▼ Long cutting life
- ▼ Heat and wear resistant
- ▼ Flexible to prevent shattering during use

## TRIPLE TOOTH BI-METAL HACK SAW BLADE

Utilize maximum cutting efficiency with three teeth sizes. Lead off with 32tpi, move to 24tpi for more aggressive strokes and complete the stroke with 18tpi. Or isolate the blade to use only one section.

### APPLICATIONS

- ▼ Cut wood
- ▼ Plastic
- ▼ Machinable metal
- ▼ Conduit
- ▼ Stainless steel tubing
- ▼ Angle iron
- ▼ Copper tubing
- ▼ Structural materials

LENGTH X WIDTH X THICKNESS		TPI	100/TUBE		10/TUBE		2/CARD 5/STANDARD PACK	
INCHES	MM		MODEL #	COMP#	MODEL #	COMP#	MODEL#	COMP#
12 X 1/2 X .025	300 X 12.7 X .6	18/24/32	HHB12182432T100	302340	HHB12182432T10	302333	HHCB12182432-2	304092



## STANDARD BI-METAL HACK SAW BLADE

Cut wood, plastic or any machinable metal, including conduit, stainless steel tubing, angle iron, copper tubing, structural materials and more. Available in straight and variable pitch tooth designs.

LENGTH X WIDTH X THICKNESS		TPI	100/BOX		100/TUBE		10 TUBE COLUMN		2/CARD 5/STANDARD PACK	
INCHES	MM		MODEL #	COMP#	MODEL #	COMP#	MODEL#	COMP#	MODEL#	COMP#
10 X 1/2 X .025	250 X 12.7 X .6	18	HHB1018	360180			HHB1018T10	300186	HHCB1018-2	304009
10 X 1/2 X .025	250 X 12.7 X .6	24	HHB1024	360241			HHB1024T10	300247	HHCB1024-2	304016
10 X 1/2 X .025	250 X 12.7 X .6	32	HHB1032	360326			HHB1032T10	300322	HHCB1032-2	304023
12 X 1/2 X .025	300 X 12.7 X .6	14	HHB1214	362146	HHB1214T100	300100	HHB1214T10	302142	HHCB1214-2	304030
12 X 1/2 X .025	300 X 12.7 X .6	18	HHB1218	362184	HHB1218T100	300117	HHB1218T10	302180	HHCB1218-2	304047
12 X 1/2 X .025	300 X 12.7 X .6	24	HHB1224	362245	HHB1224T100	300124	HHB1224T10	302241	HHCB1224-2	304054
12 X 1/2 X .025	300 X 12.7 X .6	32	HHB1232	362320	HHB1232T100	300131	HHB1232T10	302326	HHCB1232-2	304108

### Variable Pitch

12 X 1/2 X .025	300 X 12.7 X .6	14/18	HHB121418	362153	HHB121418T100	300148	HHB121418T10	302159	HHCB121418-2	304061
12 X 1/2 X .025	300 X 12.7 X .6	20/24	HHB122024	362160	HHB122024T100	300155	HHB122024T10	302166	HHCB122024-2	304078
12 X 1/2 X .025	300 X 12.7 X .6	26/32	HHB122632	362177	HHB122632T100	300162	HHB122632T10	302173	HHCB122632-2	304085

