## **Technical Specifications**

pplication
For Sheet Metal And Other Thin Metals
ist Number
1815
rand
CLE-LINE
laterial
High Speed Steel
utting Direction
Right Hand
laximum Drilling Depth
3/4 in.
ecimal Equivalent
3/16
lfr. Part Number
C20501
rill Bit Dimension Type
Fractional Inch
umber of Flutes

Black Oxide	
Series	
1815	
Flute Length	
5/8 in.	
Shank Length	
1.7717 in. in.	
Flute Type	
Spiral	
Spiral Direction	
Right Hand	
Grade	
Heavy Duty	
Туре	
Standard	
Helix Angle	
28	